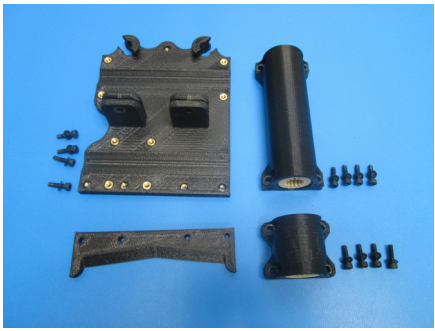



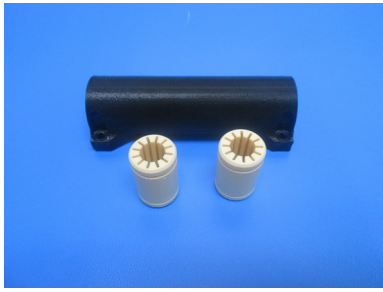



LulzBot TAZ 6.0 X Carriage sub assembly		
Step Pictures		Gather Parts and Tools
	2mm Hex driver	Gather Parts: 1x- X Carriage (with inserts installed) 1x- X Carriage Guide 1x- Single Bearing Holder (with bushing installed) 1x- Double Bearing Holder (with 2x bushings installed) 11x- M3x12 BHCS 12x- M3 Black washer 1x- M3x8 BHCS
Parts	Tools	

LulzBot TAZ 6.0 X Carriage sub assembly		
Step Pictures		X Carriage assembly
		Use four (4) M3x6 BHCS and four (4) M3 Black washers to install the X Carriage Guide onto the X Carriage; secure screws to hand tight
Install X Carriage Guide	Install single bearing into the holder	Install bushings into the Single Bearing holder
		Use four (4) M3x6 BHCS and four (4) M3 Black washers to install the Single Bearing Holder onto the X Carriage; secure screws to hand tight
Install single bearing holder on the X Carriage	Install double bearing holder	Install bushings into the Double Bearing holder
		Use four (4) M3x6 BHCS and four (4) M3 Black washers to install the Double Bearing Holder onto the X Carriage; secure screws to hand tight
Install double bearing holder		